Printing Techniques

VALID from 09-03-2026	Printing technique code	3 days	4 days	5 days	6 days	7 days	8 days	9 days	10 days	11 days	12 days	13 days	14 days	15 days	16 days	17 days	18 days	19 days	20 days
		Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities
Padprint manual (PP)	**TA/TAKS** (excl sauna in 3 days)		<10001	<12501	<15001	<17501	<20001	<25001	<30001	<40001	<50001	<60001	<75001	<90001	<100001	<120001	<140001	<160001	<180001
	TB/TBX (excl sauna in 3 days)		<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501	<30001
	TC		<3001	<3251	<3501	<3751	<4001	<4251	<4501	<4751	<5001	<6001	<7501	<10001	<12501	<15001	<17501	<20001	<22501
	TAT		<10001	<10001	<12501	<15001	<17501	<20001	<25001	<30001	<40001	<50001	<60001	<75001	<90001	<100001	<120001	<140001	<160001
	TBT/TBTX (incl sauna in 4 days)		<5001	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501
	TCT/TCTX (incl sauna in 4 days)		<3001	<3001	<3251	<3501	<3751	<4001	<4251	<4501	<4751	<5001	<6001	<7501	<10001	<12501	<15001	<17501	<20001
PadPrint 2 Big	**TD**	<3001	<3251	<3501	<3751	<4001	<4251	<4501	<4751	<5001	<6001	<7501	<10001	<12501	<15001	<17501	<20001	<22501	<25001
Padprint automate	**ATA**		<10001	<12501	<15001	<17501	<20001	<25001	<30001	<40001	<50001	<60001	<75001	<90001	<100001	<120001	<140001	<160001	<180001
	ATAT			<10001	<12501	<15001	<17501	<20001	<25001	<30001	<40001	<50001	<60001	<75001	<90001	<100001	<120001	<140001	<160001
Silkscreen print automate	**SRA/SRAX**		<10001	<12501	<15001	<17501	<20001	<25001	<30001	<40001	<50001	<60001	<75001	<90001	<100001	<120001	<140001	<160001	<200001
Silk screen print manual	**TSA**			<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001
	TSB			<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001
	TSC/TSCX			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6501	<8001	<9501	<10001
	TSU			<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001
Silk screen print half manual	**TSAM**		<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001	<25001
	TSBM		<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001	<25001
	TSCM		<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6501	<8001	<9501	<10001	<11501
	TSUM		<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001	<25001
Rollenco Paper Print	**RPP1**	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001	<11001
Silk screen print round	**SRB/SRBX** (excl sauna in 3 days)	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001	<11001
	SRBT (incl sauna in 4 days)		<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001
Silk screen print transfer	**TR50**			<5001	<6001	<7501	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001
	TR100			<2501	<2751	<3001	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501
	TR300/TR300X			<2501	<2751	<3001	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501
	TR750			<1001	<1251	<1501	<1501	<1751	<2001	<2751	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001
Mug Transfer	**MP**						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
IMitation ETching	**IM1**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Mug Ceramic Print Silkscreen	**MCPS**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Mug Ceramic Transfer	**MCPT**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Mug Ceramic Pad Print	**MCPP**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Sublimation	**SU1**		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<3501	<4001	<5001	<6001	<7501	<8001	<9001
Sublimation (Mugs)	**MPSU**		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<3501	<4001	<5001	<6001	<7501	<8001	<9001
Laser engravement	**LA/LAX**	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501	<30001	<32501
	LB	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001	<22501	<25001
	LC/LCX	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<11501	<13001	<14501	<16001	<17501	<20001
	LD/LDX		<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001
	LE/LEX		<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001
	LF		<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001
	LR1		<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001
	LR2		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4251
	LR3		<201	<251	<301	<351	<401	<501	<601	<701	<851	<1001	<1501	<2001	<2501	<3001	<3251	<3501	<3751
	LG		<501	<551	<601	<651	<851	<1001	<1251	<1501	<2001	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4251
Laser Gentry Mach	**LGM1**	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001	<22501	<25001
	LGM2	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501	<20001	<22501	<25001
	LGM3	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001	<12001
	LGM4	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001	<12001
	LGM5	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<6001	<7501	<8001	<9001	<10001	<11001	<12001
Laser UV (LUV)	**LUVD**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	LUVE							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	LUVF							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Laser Ceramic Mugs (LCM1, LCM2, LCM3)	**LCM**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Doming (DO1, DO2, DO3, DO4)	**DO**		<251	N/A	N/A	N/A	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3250	<3500	<3750	<4000
Digital flatbed Printing (DP)	**DP1/DP1X**			<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501
	DP2/DP2X			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001
	DP3			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001
	DP4			<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001
Digital Print Metal & Rubberized (DPMR)	**DPMR1**		<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4251	<4501	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001
	DPMR2		<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001
Digital Transfer	**DTR50/DTR50X**			<5001	<6001	<7501	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001
	DTR100/DTR100X			<2501	<2751	<3001	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501
	DTR300			<2501	<2751	<3001	<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8501	<10001	<12501	<15001	<17501
	DTR750/DTR750X			<1001	<1251	<1501	<1501	<1751	<2001	<2751	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001
Digital UV Super Transfer (DUST)	**DUST10**			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<8501
	DUST25			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<8501
	DUST100			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<8501
	DUST250			<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<8501
Digital SLeeves	**DSL1**					<251	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	DSL2					<251	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Digital sticker (DST1, DST2,DST2X, DST3, DST4)	**DST**		<2501	<3001	<3501	<4001	<4501	<5511	<6501	<7501	<8501	<9501	<10501	<15001	<20001	<25001	<30001	<35001	<40001
Single Pass Machine (SPP)	**DAP1/DAP1X**		<25001	<27501	<30001	<35001	<40001	<45001	<50001	<60001	<75001	<80001	<90001	<100001	<120001	<140001	<160001	<185001	<200001
	DAP2/DAP2X		<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501	<30001
	DAP3/DAP3X		<3001	<3251	<3501	<3751	<4001	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<16001
Digital Cup Print (DCP - Dopper)	**DP5**	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10501	<12001	<14001	<16001	<18001
	DP6	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10501	<12001	<14001	<16001	<18001
	DP7	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10501	<12001	<14001	<16001	<18001
Digital Round Print (DRP - 3Sixty)	**DP8**		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501
	DP9		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501
	DP10/DP10X		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501
Digital Round Print C	**DP8C**	<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501	<5001
	DP9C	<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501	<5001
	DP9C	<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501	<5001
Hotstamping	**HTST**			<2501	<3001	<3501	<4001	<4501	<5001	<7501	<8001	<9001	<10001	<15001	<20001	<25001	<30001	<35001	<40001
	HTSTB			<2501	<3001	<3501	<4001	<4501	<5001	<7501	<8001	<9001	<10001	<15001	<20001	<25001	<30001	<35001	<40001
Paper Print	**PP**		<2501	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<8001	<9001	<10001	<12501	<15001	<20001	<22501	<25001
Embroidery	**EMBR10**							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	EMBR25							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	EMBR50							<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	EMBR100							<499	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	EMBR200							<199	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
	EMBR300							<99	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD