

Printing Techniques

VALID from 09-03-2026

	Printing technique code	3 days	4 days	5 days	6 days	7 days	8 days	9 days	10 days	11 days	12 days	13 days	14 days	15 days	16 days	17 days	18 days	19 days	20 days	
		Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	Quantities	
Padprint manual (PP)	TA/TAKS (incl sauna in 3 days)	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<4001	<5001	<6001	<7501	<9001	<10001	<12001	<14001	<16001	<18001	<20001	
	TB/TBX (incl sauna in 3 days)	<501	<601	<751	<801	<901	<1001	<1101	<1201	<1301	<1401	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	
	TC	<301	<3251	<351	<3751	<401	<4251	<451	<4751	<501	<601	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	
	TAT	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<4001	<5001	<6001	<7501	<9001	<10001	<12001	<14001	<16001	<18001	<20001	
	TB1/TBTX (incl sauna in 4 days)	<501	<601	<751	<801	<901	<1001	<1101	<1201	<1301	<1401	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	
	TCT/TCTX (incl sauna in 4 days)	<301	<3251	<351	<3751	<401	<4251	<451	<4751	<501	<601	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	
	TD	<301	<3251	<351	<3751	<401	<4251	<451	<4751	<501	<601	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	
Padprint 2 Big	ATA	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<4001	<5001	<6001	<7501	<9001	<10001	<12001	<14001	<16001	<18001	<20001	
Padprint automate	ATAT	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<4001	<5001	<6001	<7501	<9001	<10001	<12001	<14001	<16001	<18001	<20001	
Silkscreen print automate	SRA/SRAX	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<4001	<5001	<6001	<7501	<9001	<10001	<12001	<14001	<16001	<18001	<20001	
	TSa	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	TSB	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	TSC/TSCX	<101	<1251	<151	<1751	<201	<2251	<251	<301	<351	<401	<451	<501	<601	<651	<701	<751	<801	<851	
	TSU	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
Silk screen print half manual	TSAM	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	TSBM	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	TSCM	<101	<1251	<151	<1751	<201	<2251	<251	<301	<351	<401	<451	<501	<601	<651	<701	<751	<801	<851	
	TSUM	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
Rolenco Paper Print	RPPI	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
Silk screen print round	SRB/SRBX (incl sauna in 3 days)	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	SRBT (incl sauna in 4 days)	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
Silk screen print transfer	TR50	<501	<601	<751	<801	<901	<1001	<1101	<1201	<1301	<1401	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	
	TR100	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	TR300/TR300X	<251	<2751	<301	<3251	<351	<3751	<401	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	TR750	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
Mug Transfer	MP						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	
IMitation ETching	IMI						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Mug Ceramic Print Silkscreen	MCPS						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Mug Ceramic Transfer	MCPT						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Mug Ceramic Pad Print	MCPP						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Sublimation	SU1		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<3501	<4001	<5001	<6001	<7501	<9001	<10001	<11001
Sublimation (Mugs)	MPSU		<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2501	<3001	<3501	<4001	<5001	<6001	<7501	<9001	<10001	<11001
Laser engravement	LA/LAX	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501	<30001	<32501	<35001
	LB	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	LC/LCX	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4251	<451	<501	<601	<751	<901	<1001	<1101	<1201	<1301	<1401	
	LD/LDX	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	LE/LEX	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	LF	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	LR1	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	LR2	<501	<651	<751	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4251	<4501	
	LR3	<201	<251	<301	<351	<401	<501	<601	<701	<851	<1001	<1501	<2001	<2501	<3001	<3251	<3501	<3751	<4001	
	LG	<501	<551	<601	<651	<701	<851	<1001	<1251	<1501	<2001	<2751	<3001	<3251	<3501	<3751	<4001	<4251	<4501	
Laser Gentry Mach	LGM1	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<12501	<15001	<17501	<20001	<22501	
	LGM2	<2501	<2751	<3001	<3251	<3501	<3751	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<12501	<15001	<17501	<20001	<22501	
	LGM3	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	LGM4	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
	LGM5	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<3001	<3501	<4001	<4501	<5001	<6001	<7501	<9001	<10001	<11001	<12001	
Laser UV (LUV)	LUV0						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	
	LUV1						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	
	LUV2						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	
	LUV3						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	
Laser Ceramic Mugs (LCM1, LCM2, LCM3)	LCM						<999	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	
Doming (DO1, DO2, DO3, DO4)	DO		<251	N/A	N/A	N/A	<1001	<1251	<1501	<1751	<2001	<2251	<2501	<2751	<3001	<3250	<3500	<3750	<4000	
Digital flatbed Printing (DP)	DP1/DP1X	<5001	<6001	<7501	<8001	<9001	<10001	<11001	<12001	<13001	<14001	<15001	<17501	<20001	<22501	<25001	<27501			